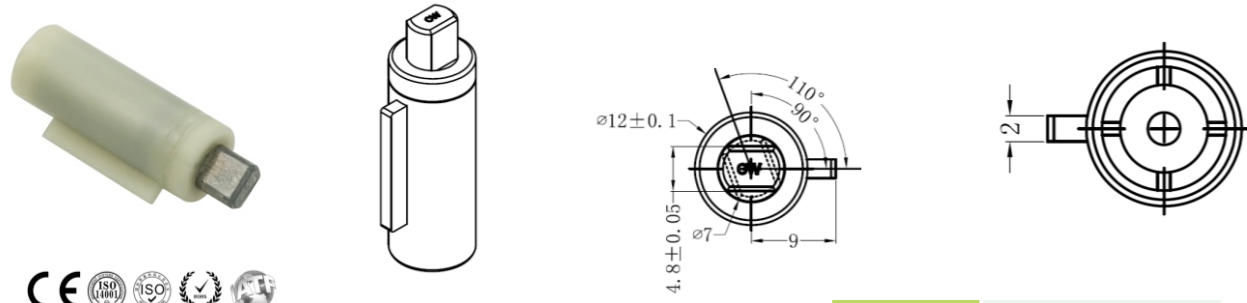


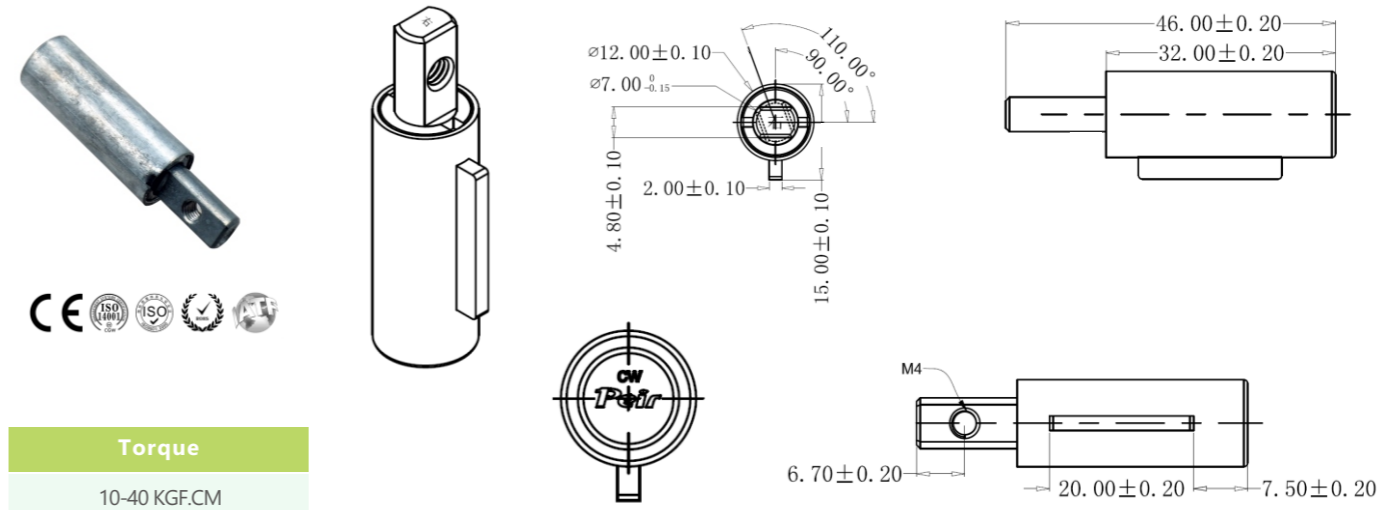
Model:PR-T099B-One way



Torque	3-15KGF.CM
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Max Opening Angle	110°
Static Storage Temperature	-40°C - 110°C
Dynamic Working Temperature	-5°C - 50°C
Body Material	PA66
Shaft Material	Zinc Alloy
Oil	Silicone Oil

Model: PR-T099E-One way



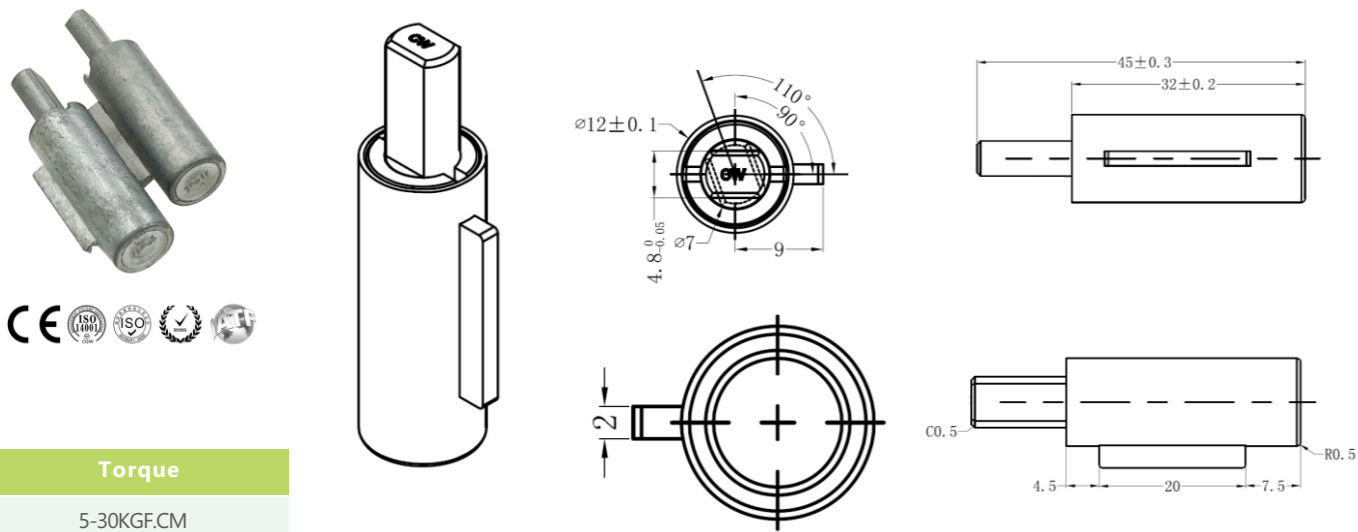
Torque	10-40 KGF.CM
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Max Opening Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
110°	-40°C - 110°C	-20°C - 80°C	Zinc Alloy	Zinc Alloy	Silicone Oil

Remarks:

Compared with T099E, the shaft length of T099D is different, with size 12±0.2mm; T099N is different in working angle, 0-100°; T099R is different in the position of threaded hole.

Model:PR-T099C-One way



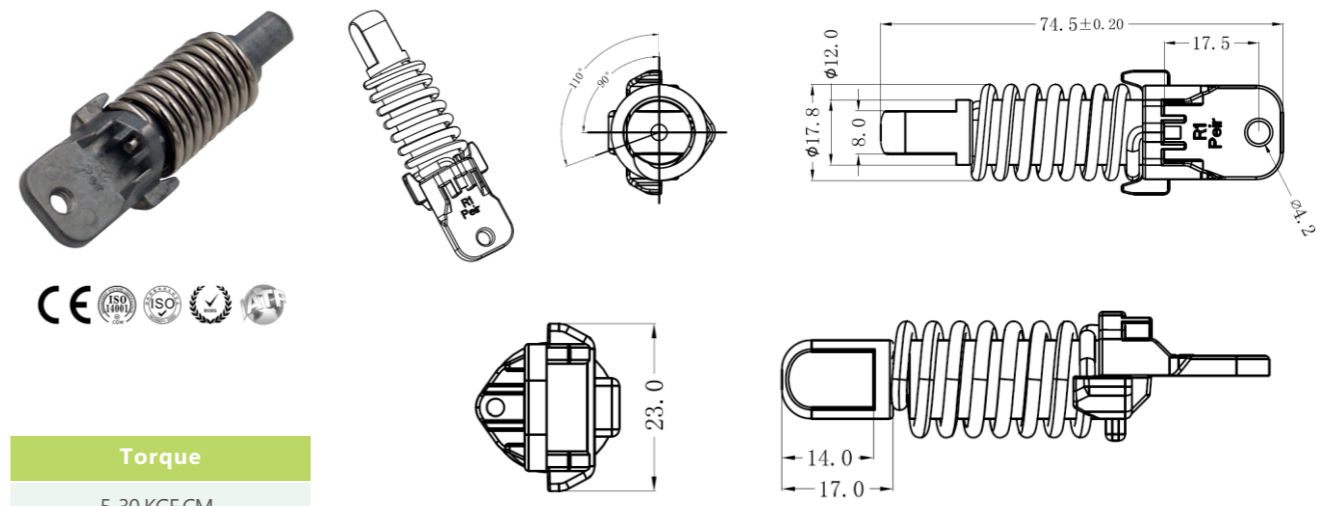
Torque	5-30KGF.CM
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Max Opening Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
110°	-40°C - 110°C	-20°C - 80°C	Zinc Alloy	Zinc Alloy	Silicone Oil

Remarks:

Compared with T099C, the shaft of T099A is shorter, 7mm in length; T099Q is based on C, only special with R angle on rib.

Model: PR-T099G-One way (Spring can provide assistance force.)

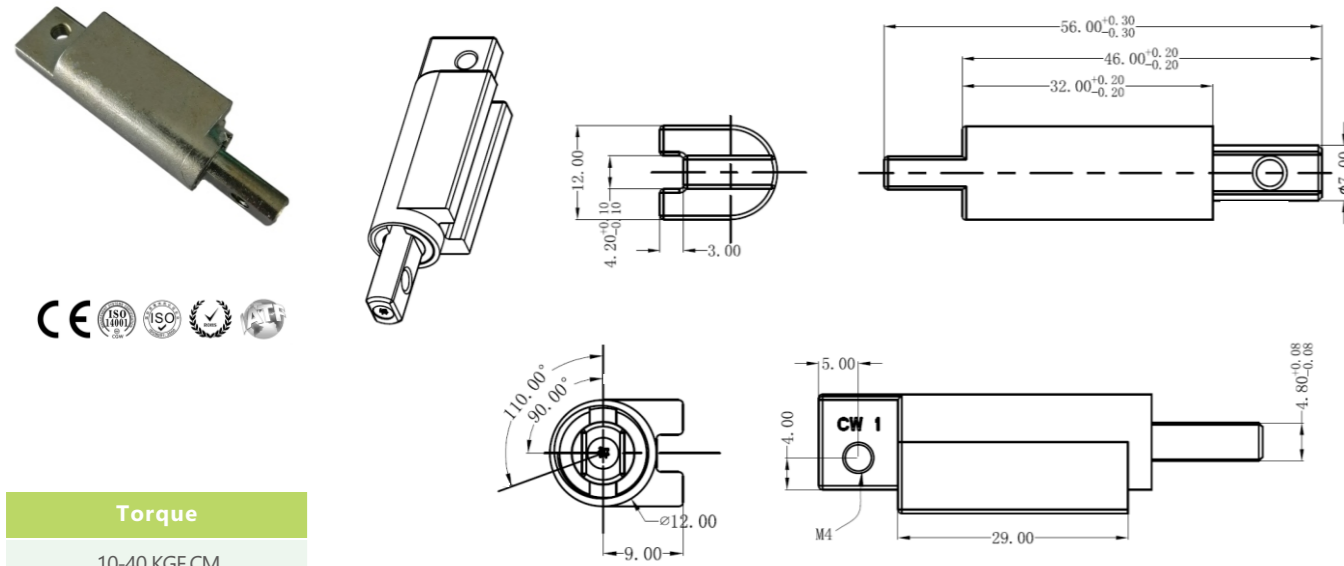


Torque	5-30 KGF.CM
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Max Opening Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
110°	-40°C - 110°C	-20°C - 80°C	Zinc Alloy	Zinc Alloy	Silicone Oil

Spring	Music Wire 9.25
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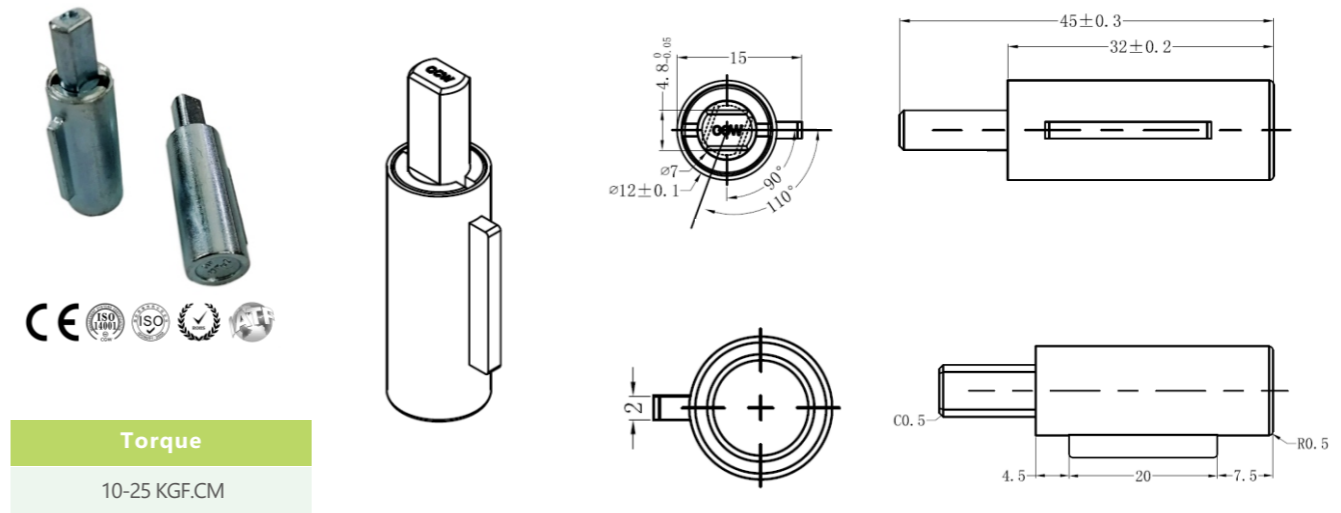
Model: PR-T099K-One way (For dishwasher, etc)



Torque
10-40 KGF.CM

Max Opening Angle	Static Storage Temperature	Body Material	Shaft Material	Oil
110°	-20°C - 80°C	Zinc Alloy	Zinc Alloy	Silicone Oil

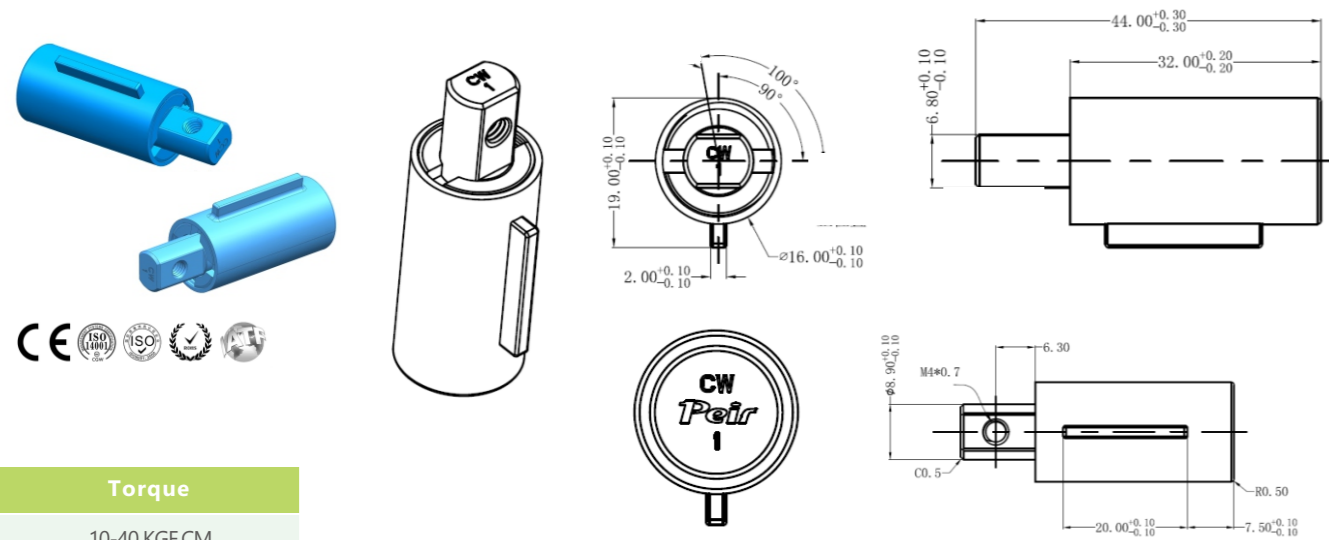
Model: PR-T099S-Two way



Torque
10-25 KGF.CM

Max Opening Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
110°	-40°C - 110°C	-20°C - 80°C	Zinc Alloy	Zinc Alloy	Silicone Oil

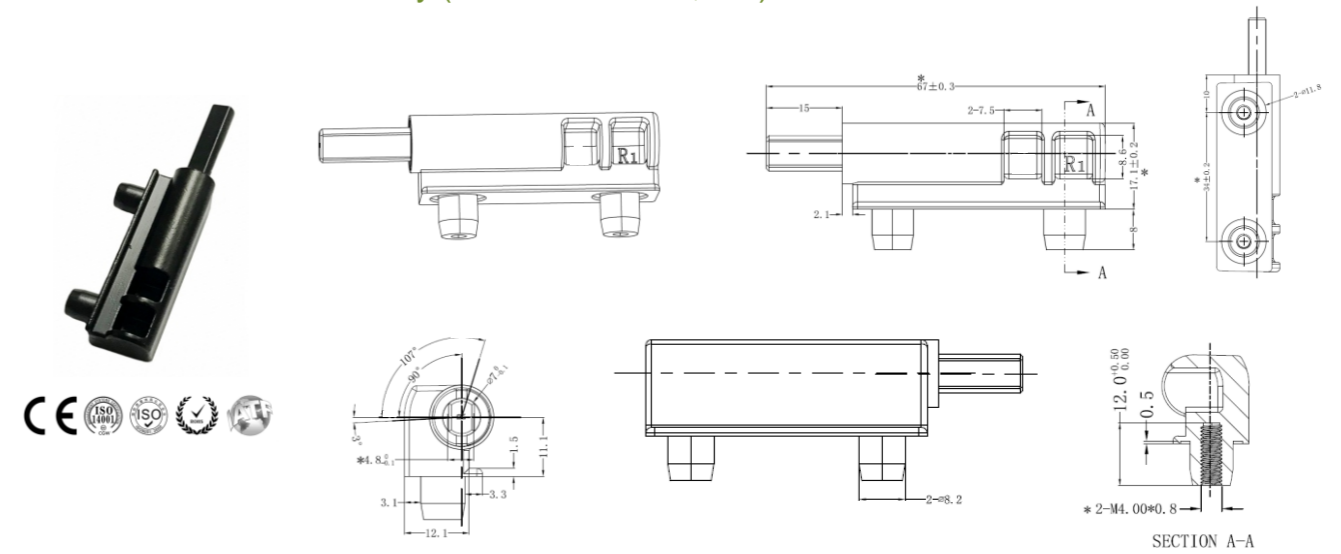
Model: PR-T099M-One way



Torque
10-40 KGF.CM

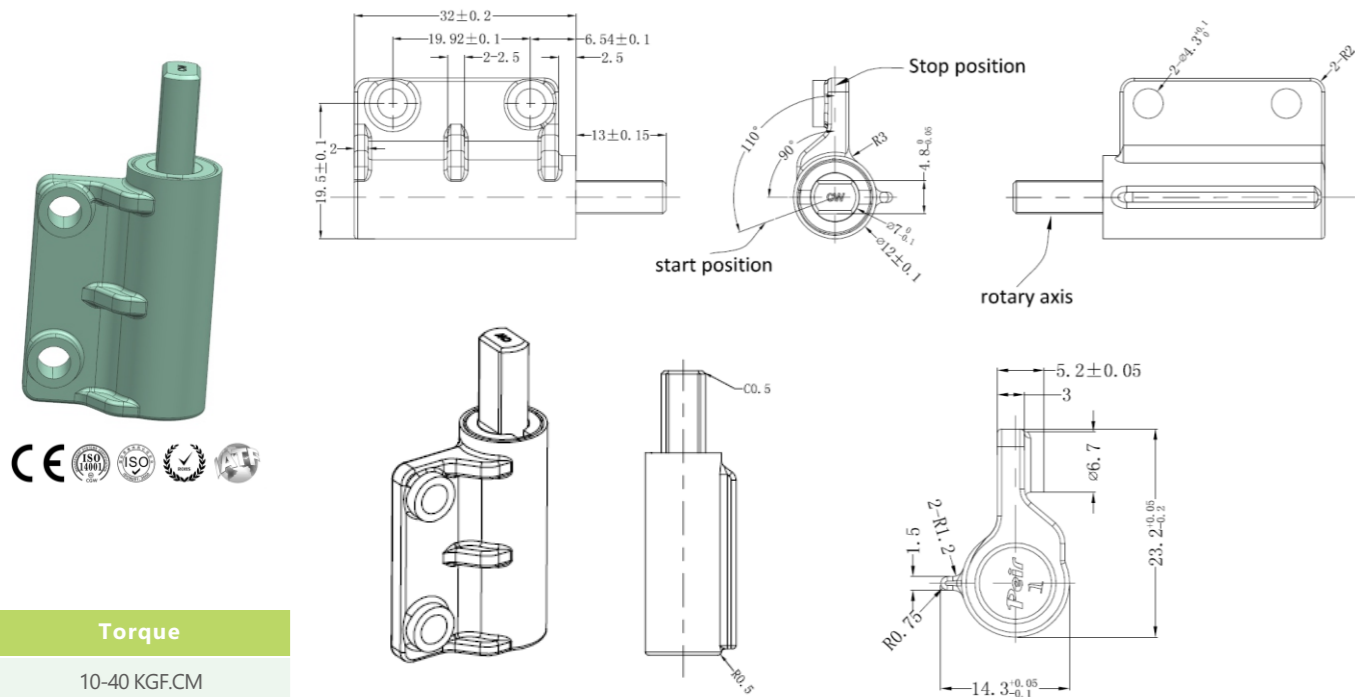
Max Opening Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
100°	-40°C - 110°C	-20°C - 80°C	Zinc Alloy	Zinc Alloy	Silicone Oil

Model: PR-T099T-One way (For dishwasher, etc)



Torque	Max Opening Angle	Static Storage Temperature	Body Material	Shaft Material	Oil
10-40 KGF.CM	107°	-20°C - 80°C	Zinc Alloy	Zinc Alloy	Silicone Oil

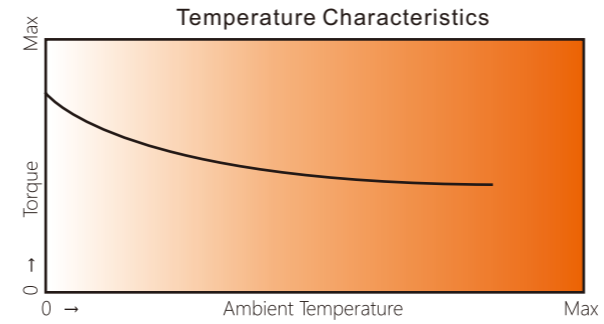
Model: PR-T099W-One way



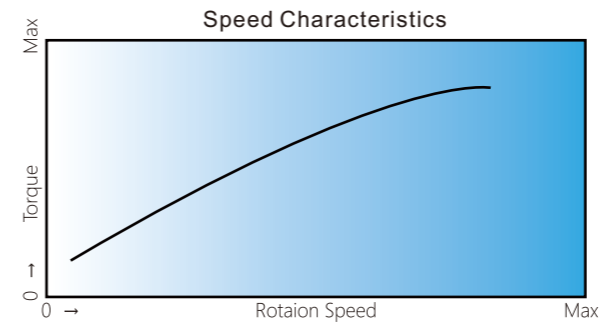
Torque
10-40 KGf.CM

Max Opening Angle	Static Storage Temperature	Body Material	Shaft Material	Oil
110°	-20°C - 80°C	Zinc Alloy	Zinc Alloy	Silicone Oil

Rotary Damper Temperature & Speed Characteristics

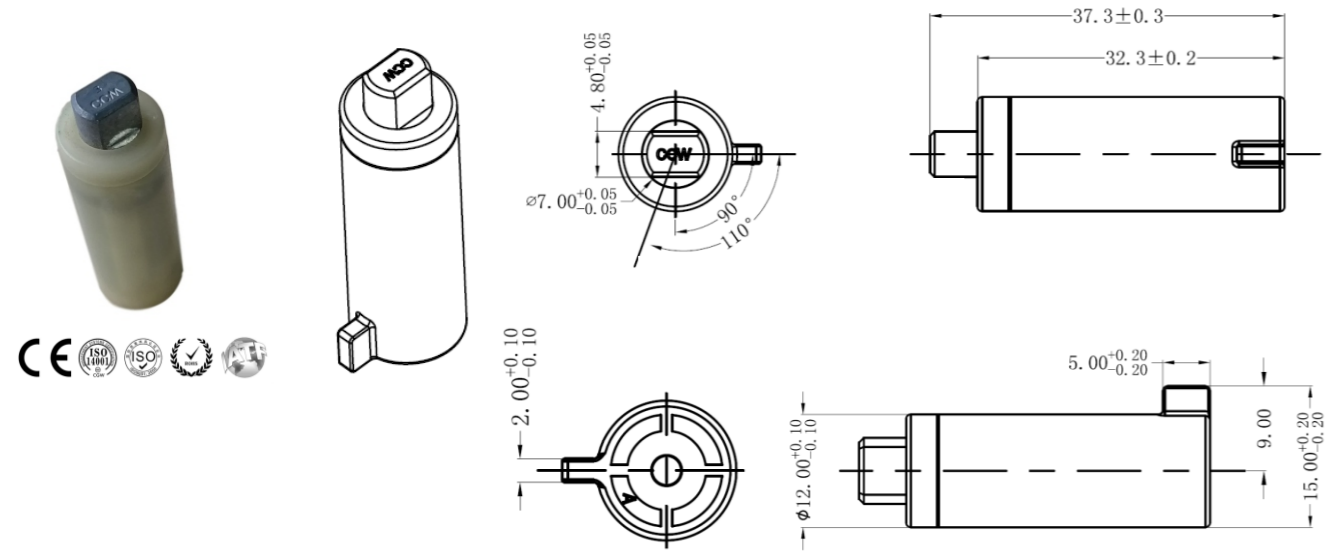


Temperature Characteristics
The torque of the rotary damper varies according to the temperature. The higher temperature for the lower torque; The lower temperature for the higher torque. When the temperature returns to normal, the damper characteristics will return to normal as well.

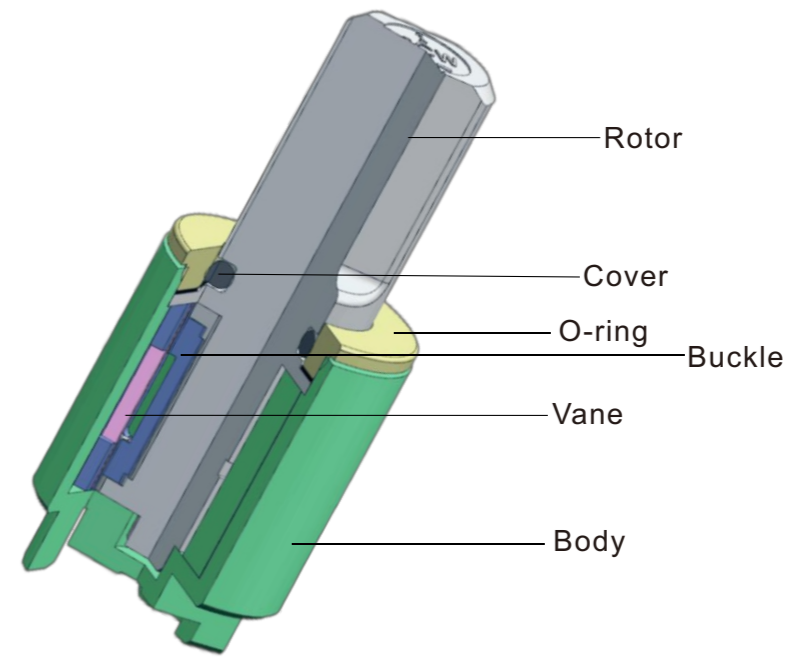


Speed Characteristics
The torque of the rotary damper varies according to rpm. In general, if the rpm goes up, the torque increases; If the rpm goes down, the torque decreases. In addition, please note that the starting torque slightly differs from the rated torque. (The torque value indicated in the product data is measured at the rotation speed of 20r/min)

Model: PR-T099H-One way



Torque	Max Opening Angle	Static Storage Temperature	Body Material	Shaft Material	Oil
3-15 KGf.CM	110°	-5°C - 50°C	PA66	Zinc Alloy	Silicone Oil



Vane Damper

Torque calculation method in different scenarios

1. Controlled slow closing down. (From 90° - 0°)

Shown on the right figure, the flat starts to close down from position of less than 90 to horizon position.

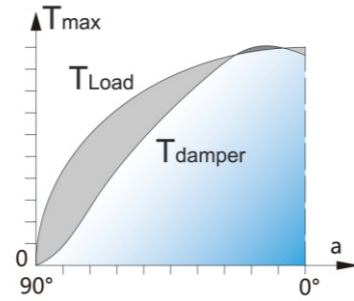
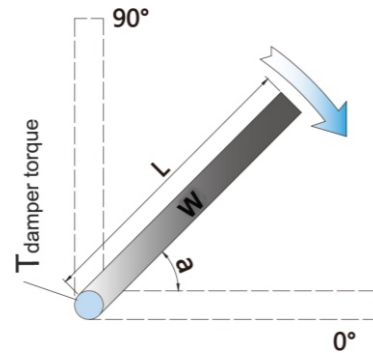
$$T = (W * g) * (L/2) * (\cos a)$$

Example:

W=2KG, L=300mm

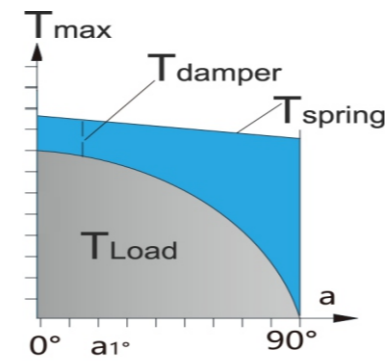
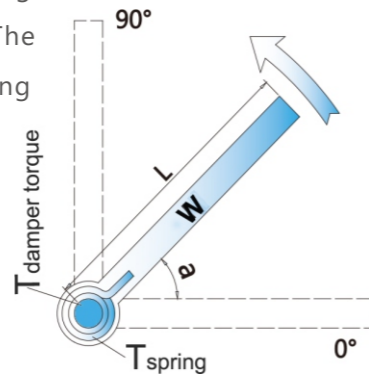
$$T_{max} = (2 * 9.8) * (0.3/2) = 2.94 \text{ Nm}$$

$$T_{damper} = 0 - 3.0 \text{ Nm}$$



2. Damper and springs achieve soft opening. (0° ~ 90°)

As the right picture shows, the flat open along the axis when the spring exerts force on it. The graph below shows the relation among spring Force T, gravity of flat W and the resistance of rotation of damper:



Example:

W=1 KG, L=200mm

$$T_{load} = 1 * 9.8 * (0.2/2) = 0.98 \text{ Nm}$$

$$T_{spring} = 1.2 \sim 0.5 \text{ Nm}$$

$$T_{damper} \leq F_{spring} - F_{load}$$

$$= (1.2 - 0.98) \text{ Nm} \sim (0.5 - 0) \text{ Nm}$$

$$= 0.22 \sim 0.5 \text{ Nm}$$

Note:

T: Torque.

L/2: 1/2 the length of the cover from the pivot to the end (Center of gravity).

W: Actual weight of lid.

a: Max angle between the cover and horizontal position.

