Vane damper



Also called limited angle damper, inside has two vanes attached to the rotation shaft, acting as a valve. When rotating the shaft, the vanes will also move at the same time, creating resistance in one direction only. And the silicone oil flows gradually through the one-way valve, generating rotational torque.

Due to the internal structure, the vane damper has a maximum working angle, eg. 110°., it is up to different damper designs.

Torque: It changes at every angle, like the toilet seat damper, it reaches max torque at 0 degrees.

Damping direction: The limited angle damper is the one-way damper, which means it has damping in one direction and almost no damping in another direction.

Note:

- 1. It is best to minimize the assembly clearance of the damper and the counterpart as if the assembly clearance is too large, it will affect the damping effect.
- 2. The vane damper can NOT be used as a stopper.



Washing machine

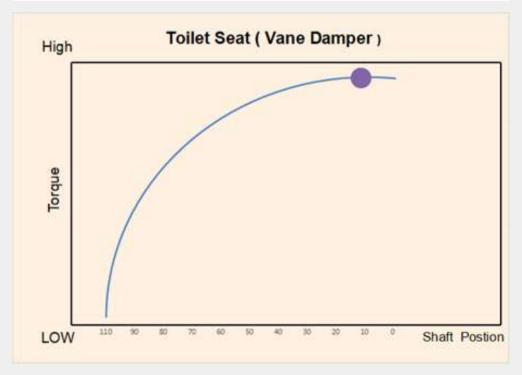


Toilet seat



Chafing dishes

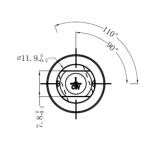


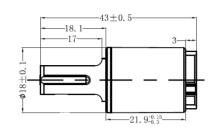




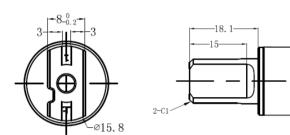
PR-T095A-One way (Φ18mm)









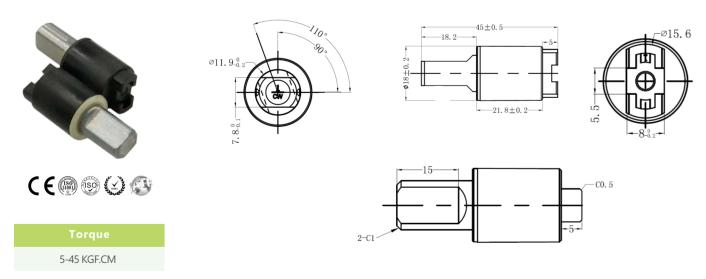


Working Angle	110°
Static Storage Temperature	−40°C - 110°C
Dynamic Working Temperature	−5°C - 50°C

Dynamic Working Temperature -5°C - 50°C Body Material PBT/ PA66 Shaft Material PA66/ Zinc Alloy Oil Silicone Oil

5-30KGF.CM

PR-T095C-One way (Φ18mm)

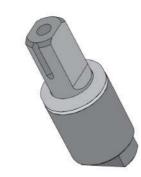


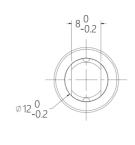
Working Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
110°	−40°C - 110°C	- 5°C - 50°C	PBT/ PA66	PA66/ Zinc Alloy	Silicone Oil

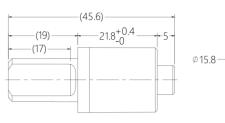
Remarks:

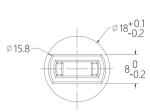
Compared with T095C, T095F is different in working angle 0-180°; T095M is of shaft diameter 7.8±0.1mm.

JP-DN18A-One way(Φ18mm)











Torque	
8-25 KGF.CN	1

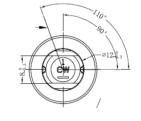
Working Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
110°	−20°C - 80°C	−10°C - 50°C	PBT	PA	Silicone Oil

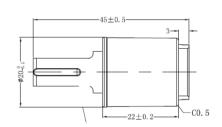
Remarks:

Compared with DN18A, the body length of DN18Q is 19.8mm, and the shaft length is 21mm.

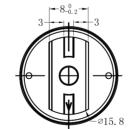
PR-T098D-One way(Φ20mm)

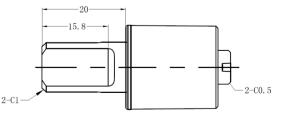












Working Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
110°	−40°C - 110°C	−5°C - 50°C	PBT/ PA66	PA66/ Zinc Alloy	Silicone Oil

Remarks:

8-55 KGF.CM

Compared with T098D, the body diameter of T098A is 19.6 mm. The end attachment of T098C is 5 mm in height.

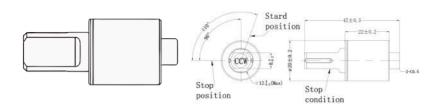
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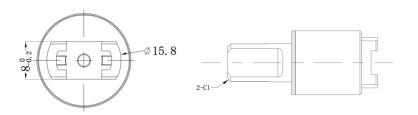


PR-T098E-One way(Φ20mm)







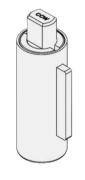


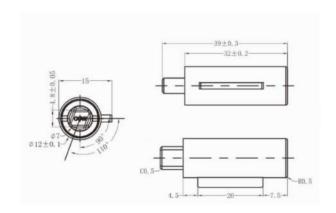
Torqu	e
8-55 KGF.0	CM

Working Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
110°	−40°C - 110°C	− 5°C - 50°C	PA66	PA66/ Zinc Alloy	Silicone Oil

PR-T099A-One way (Φ12mm)



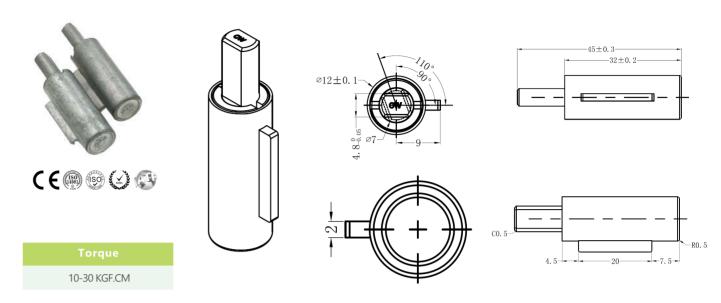




Torque	
6-30 KGF.CM	

Working Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
110°	−40°C - 110°C	-20°C - 80°C	Zinc Alloy	Zinc Alloy	Silicone Oil

PR-T099C-One way (Φ12mm)

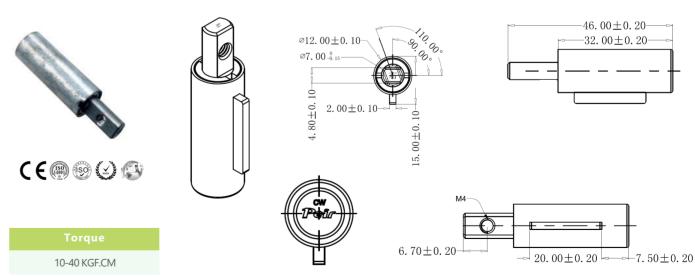


Working Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
110°	−40°C - 110°C	–20°C - 80°C	Zinc Alloy	Zinc Alloy	Silicone Oil

Remarks

Compared with T099C, the shaft of T099A is shorter, 7mm in length; T099Q is based on C, only special with R angle on rib.

PR-T099E-One way (Φ12mm)



Working Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
110°	−40°C - 110°C	−20°C - 80°C	Zinc Alloy	Zinc Alloy	Silicone Oil

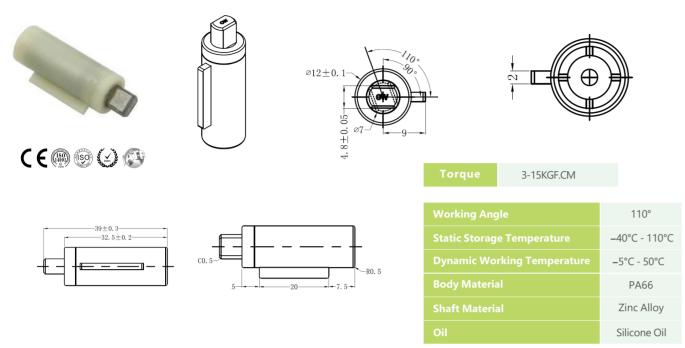
Remarks:

Compared with T099E, the shaft length of T099D is different, with size 12±0.2mm; T099N is different in working angle, 0-100°; T099R is different in the position of threaded hole.

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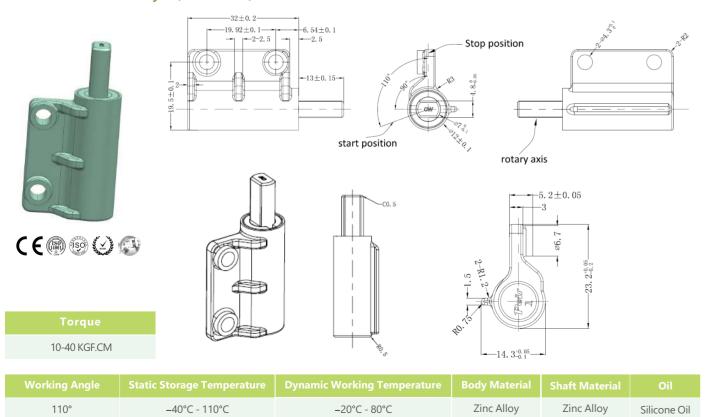
PR-T099B-One way (Φ12mm)



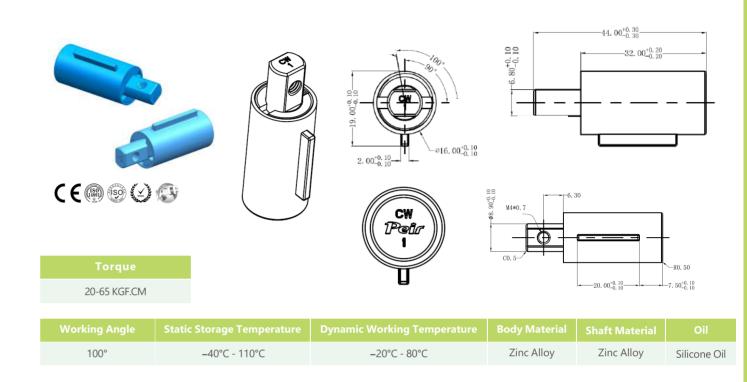
Remarks:

Compared with T099B, shaft length of T099X is 10mm, the torque is 3-20KGF.CM.

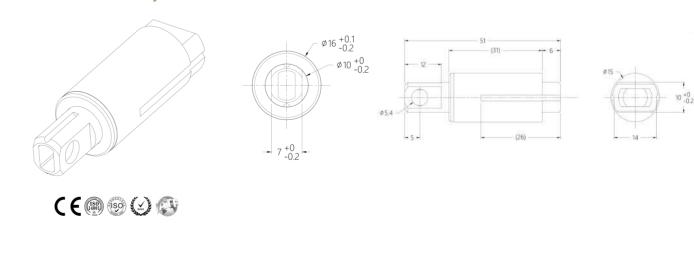
PR-T099W-One way (Φ12mm)



PR-T099M-One way (Φ16mm)



JP-DN16A-One way (Φ16mm)

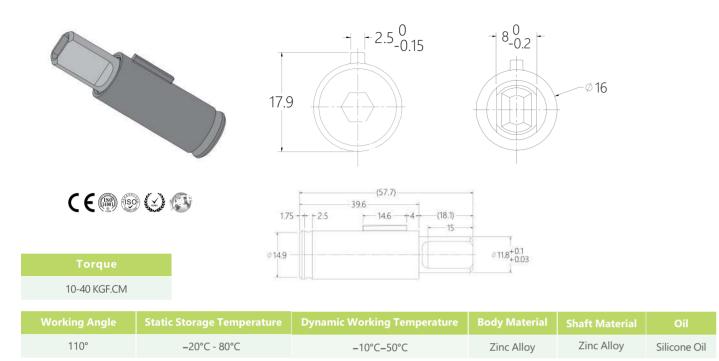


10-25 KGF.CM					
Working Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
110°	−20°C - 60°C	-5°C-40°C	PBT	Zinc Alloy	Silicone Oil

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JP-DN16E-One way (Φ16mm)



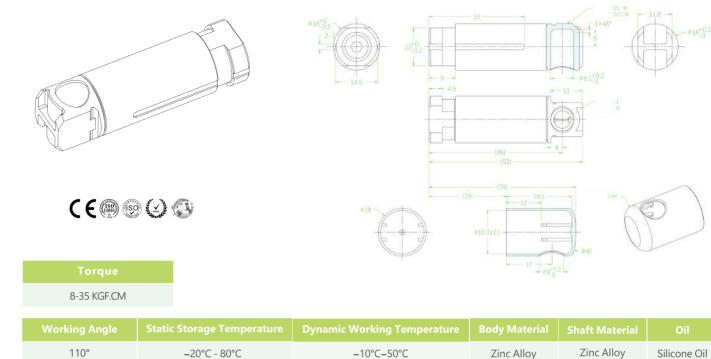
Remarks:

200°

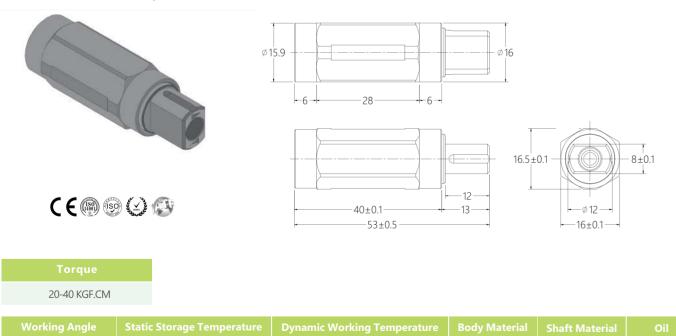
Compared with DN16E, the wing of DN16F is16mm and different place.

−20°C - 80°C

JP-DN16P-One way (Φ16mm)



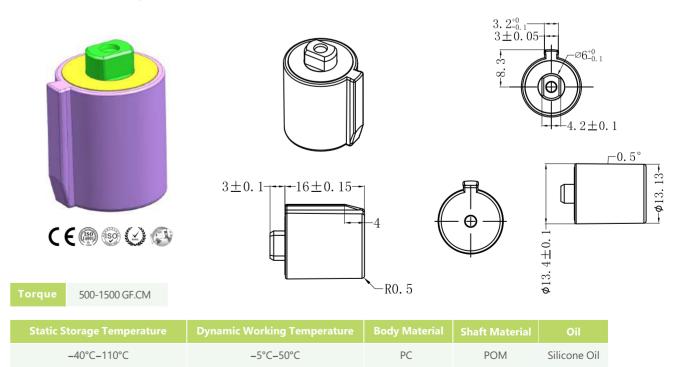
JP-DP16A-One way (16*16.5mm)



-10°C-50°C

Zinc Alloy

PR-T025-Two way (Φ13.4mm)



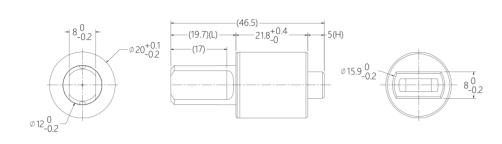
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Silicone Oil



JP-DN20A-One way (Φ20mm)







Torque	
8-30 KGF.CM	

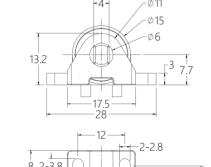
Working Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
110°	−20°C - 80°C	−10°C−50°C	PBT	PA	Silicone Oil

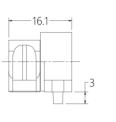
Remarks:

Compared with DN20E, the bottom length of DN20S is 3mm. DN20B has higher torque 20-40KGF.CM with zinc alloy shaft.

JP-DP15A-Two way (Φ15mm)









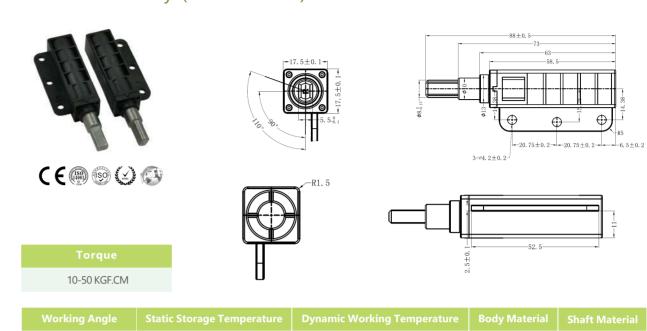




Torque	
2-6 KGF.CM	

Working Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
100°	−20°C - 80°C	-10°C-50°C	PBT	PA	Silicone Oil

PR-T118D-One way (17.5*17.5mm)



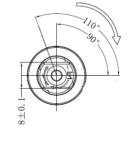
−5°C - 50°C

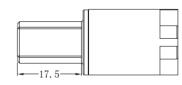
PR-T086A-One way (Φ18mm)

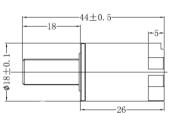
110°

-40°C - 110°C

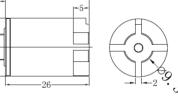








PA66 - GF40



5-40 KGF.CM

Zinc Alloy

Silicone Oil

Working Angle	110°
Static Storage Temperature	-40°C - 110°C
Dynamic Working Temperature	−5°C - 50°C
Body Material	PBT
Shaft Material	Zinc Alloy
Oil	Silicone Oil

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100°

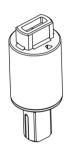
PA66 PA66 Silicone Oil



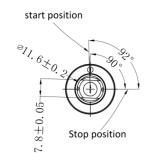
PR-T097A-One way (Φ21.9mm)

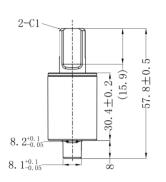


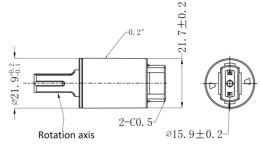








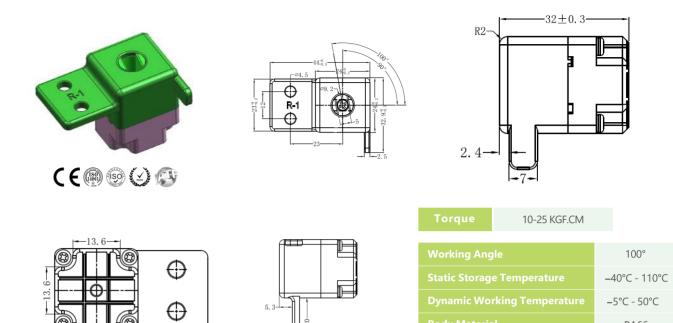




Working Angle	92°
Static Storage Temperature	−40°C - 110°C
Dynamic Working Temperature	− 5°C - 50°C
Body Material	PA66
Shaft Material	Zinc Alloy
Oil	Silicone Oil

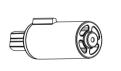
20-90 KGF.CM

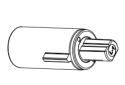
PR-T093A-One way (24*44mm)

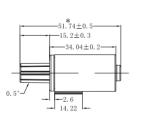


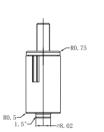
PR-T083A-One way (Φ19.2mm)





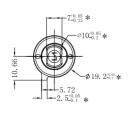
















5-40 KGF.CM

Working Angle	Static Storage Temperature	Dynamic Working Temperature	Body Material	Shaft Material	Oil
115°	-40°C - 110°C	−5°C - 50°C	PA66-GF	Zinc Alloy	Silicone Oil

PR-T60-One way (Φ10.5mm)

